



## Material - ASTM B22 C91300

## Standard Specification for Bronze Casting Application for Construction Industry

**Group - Non-Ferrous Copper Alloy** 

Sub Group - ASTM B22 Bronze Casting Application for Construction Industry
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.		
Iron	Fe %	0.250 max.		
Ni + Co	Ni% + Co%	0.500 max.		
Phosphorus	P %	1.000 max.	As-Cast	
Lead	Pb %	0.250 max.		
Sulphur	S %	0.050 max.		
Antimony	Sb %	0.200 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	18.000 - 20.000	Mechanical Properties	
Zinc	Zn %	0.250 max.	Tensile Strength in Mpa	-
Copper	Cu %	79.000 - 82.000	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	170 min.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Country Grade Belong to the Industry	
C91300	UNS	USA	Rod, Bar, Tube and Shapes	
B505 C91300	ASTM	USA	Casting	
SB-505 C91300	ASME	USA	Casting	
80Cu-19Sn	SAE	USA	Casting	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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